

Work Order ID 119079

119079

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May-08-14 7:42:20 AM

Item ID: D4653-041 Accept *N900040100* Setup Start *NS1*

Revision ID: Stop *NS2*

Item Name: Vent Manifold Assembly

Start Date: 5/08/14 Start Qty: 6.00 *6* Cust Item ID:

Required Date: 5/22/14 Req'd Qty: 6.00 *6* Customer:

Reference:

Approvals: Process Plan: U Date: _____ Tooling: _____ Date: _____ Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4653	REV A								
110	Pick Kit	0.00				6		FF 14-06-26	
110									
Packaging	Memo	0.00							
Packaging									
170		0.00				6		FF 14-06-26	
170									
Small Fab	Memo	0.00							
Small Fab	INSTALL FITTING ASSEMBLY WITH LUBE AS PER DWG								
	BATCH #: <u>M118348</u>								
180	QC5- Inspect part completeness to step on W/O	0.00				6			
180									
QC	Memo	0.00							
Quality Control									

DAS

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9-89

M16126

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Item ID: D4653-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Vent Manifold Assembly
 Start Date: 5/08/14 Start Qty: 6.00 ***6*** Cust Item ID:
 Required Date: 5/22/14 Req'd Qty: 6.00 ***6*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
190	Identify as per dwg & Stock Location: <u>ST115</u>	0.00							
190									
Packaging	Memo	0.00							
Packaging									
200	QC21- Final Inspection - Work Order Release	0.00							
200									
QC	Memo	0.00							
Quality Control									

6X DAS
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9-89 JUN 26 2014

MLJ 14-06-26

MF
14-6-26

Picklist Print

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Work Order ID: 119079

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Parent Item: D4653-041

D4653-041

Parent Item Name: Vent Manifold Assembly

Start Date: 5/08/14

Required Date: 5/22/14

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 12.06.08 NEW ISSUE DD VERF:EC
12-09-20 REVISED ASSY JLM VERIFIED BY:DD

IPP REV B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D4653-3		Manufactured	No			110	Each	24.0000	1	6			
D4653-3									**				
Collar													

Location

Loc Qty

Loc Code

GA

117662
114704

24
24

6

D4653-045

Manufactured No

170 Each

8.0000

2

12

D4653-045

Fitting Assembly

Location

Loc Qty

Loc Code

ST117

114667
114665

8
8

12